



SEC 80kW Series DC Fast Charger Maintenance manual

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Disclaimer

- Sinexcel shall not be liable for personal electric shock, product damage, failure or defects for the following reasons:
- Unlicensed maintenance personnel or operators maintain the product without authorization, resulting in damage of the product.
- The product is not maintained regularly and properly according to the requirements of the maintenance manual, resulting in damage or failure of the product.
- The product is not maintained in accordance with local specifications and standards.
- Maintenance activities are not filed or reported to the equipment supplier cause product damage and failure.
- In the process of maintenance, the original design of the product is changed without authorization, resulting in damage or failure of the product.
- Product damage or failure is caused intentionally or by negligence in the process of maintenance.
- Product damage or failure is due to force majeure (such as a bad weather, natural disasters, etc.).
- Due to maintenance personnel not wearing protective gear, resulting in personal electric shock and equipment damage.
- The front-end power supply of the equipment has not been stopped before maintenance, resulting in personal electric shock and equipment damage;
- Maintenance while the failure of equipment is not identified, or the circuit is changed without consulting the supplier resulting in equipment damage.
- After maintenance, the door lock is not closed as required, resulting in damage to the insulation of the equipment caused by water or other foreign matters in the equipment.
- After maintenance, the device with a failure is not marked clearly and sent back to the supplier for analysis;
- After maintenance, the device with a failure is discarded carelessly, resulting in the absence of cause of failure.

Notice

Before maintenance, please ensure that the front-end power supply has been switched off. And before another power-on test, please ensure that the failure has been eliminated and the electric circuit has been connected properly.

Personnel who maintain the equipment, including operators, trained personnel and professionals, should possess the local national required qualifications in special operations such as high-voltage operations, working at heights, and operations of special equipment.

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Preface

reader object

This document (Guide) is mainly applicable to the following engineers:

- Technical Support Engineer
- Maintenance Engineer

Symbols

The following symbols may appear in this document, and they have the following meanings.

Symbol	Description	
	Danger	
	Hazardous voltage	
	Hazardous voltage can cause death or injuries	
	Warning	
	Risk warning	
	It may cause equipment damages and personal injuries	
	Caution	
	Harms	
	Failure to comply may result in equipment damages or functional	
	failure	

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1 Safety instructions

1.1 Warning and danger

Symbol	Symbol word	Description
	Danger	Since some parts of this power system are under high voltage during operation, it is fatal for direct contact or indirect contact with these parts, for example through wet objects.
Danger		Construction operation of high voltage lines may cause fire or electric shock. The wiring area and the area where the line passes through for AC cables must comply with National regulations and norms. Only personnel who are qualified to work with high DC and AC voltage are allowed to install and maintain the DC Charger.
A	Danger	It is strictly forbidden to carry out live installation and maintenance work during thunderstorms.
	Danger	It is strictly forbidden to maintain when the equipment is live.
	Warning	Special tools must be used in all kinds of operations at high DC and AC voltages.
	Warning	When handling the equipment by hands, wear protective gloves to prevent injuries caused by sharp objects.
	Caution	Please read the maintenance manual carefully before maintenance
	Caution	Before maintenance, please wear personal protective tools to avoid injuries in process. After maintenance, do not leave tools in the equipment to avoid the short circuit.
	Caution	The maintenance shall follow the local rules and regulations and meet the requirements of the station.

1.2 Maintenance instructions

- This product is a high-power and high-voltage power equipment. Construction and maintenance personnel shall work with the operation certificate.
- In the maintenance of the equipment, the relevant construction standards and safety regulations in different places and states shall be strictly followed.
- The equipment is developed, manufactured, checked, filed and certified in accordance with the relevant safety standards. Therefore, the product will not cause property damage or endanger human health under normal circumstances if the instructions for the specified use and technical instructions for safety are followed.
- The instructions contained in this manual must be strictly observed. Otherwise, there may be a safety hazard or failure of the safety device. Although this manual explains the relevant safety instructions, note that safety specifications and accident prevention specifications for the corresponding usage must be complied with.
- In case of any problems and failures in the process of use, the user shall directly consult the supplier. In the warranty period, if he/she asks a third party or non-professional to maintain without authorization any safety consequences shall be borne by the user.
- Please strictly comply with the specifications formulated in this manual or by the station for regular and correct maintenance of the charger.
- Each maintenance shall be recorded, components with a failure shall be identified and , the failure description shall be prepared, and they shall be sent back to the manufacturer for analysis. Do not discard carelessly.
- Do not change the original design of the product without authorization during maintenance.
- Maintenance personnel shall properly wear protective equipment before entering the field to avoid personal electric shock and equipment damage.
- After maintenance, close and lock the door properly so that the insulation of the equipment will not be damaged due to water ingress or other foreign matters.

• There is no lamp inside the charger. The installation and maintenance personnel must bring their own lighting equipment.

- Charger is high-power and high-current equipment with a fatal dangerous voltage. Do not repair and maintain it when it is live.
- Even when all the switches of the charger have been disconnected, the copper bar of the charging line still has a dangerous voltage. During the maintenance of the equipment, it is necessary to turn off the upper switch of the charger, hang the repair sign, and check whether there is a dangerous voltage with an instrument to ensure that the charger is completely disconnected from the power grid.
- It is strictly forbidden to do the maintenance work in a bad weather such as thunderstorms.
- It is strictly forbidden to do the power-on test before troubleshooting.
- Maintenance personnel shall wear professional protective tools, such as protective clothing, insulation boots and insulation gloves, to avoid injuries in the process of maintenance.

2 Maintenance

2.1 Maintenance of inoperative charging stations

When the charger is not used, the charger should be in a power-off state. Unnecessary load should be reduced, to increase the service life of the charger.

2.2 Charger maintenance items and checking cycle

Checking	Checking Checking content		Treatment
item	cycle		method
Front-end	Three	Each item is checked in accordance with the maintenance manual	Maintenance
distribution	months	of the distribution box. (Note: The maintenance manual of the	and
box	_	distribution box is provided by the supplier of distribution box.)	repairing
Appearance	One year	Check the appearance of the cabinet for any stains;	Cleaning
of equipment		Check whether the cabinet shell is flat or has any rust, scratch,	and paint
		deformation, paint damage and other defects.	repair
Interior of	Every year	Check whether the interior of the cabinet is clean and tidy, and	
charger		whether the air inlet and outlet of the power module are filled	Cleaning
		with dust. The dust shall be timely removed to prevent the failure	Cicaling
		of the power module.	
Lightning	Every year	Check whether the module is loose and the status indicator is	
protector		normal. If the status indicator changes to red, the dry contact NC-	D 1 (
-		COM of alarm becomes open or the NC-COM becomes short-	Replacement
		circuited, the surge protector has failed.	
Fan	Half a year	Whether the fan is working properly.	Maintenance
	2		and
			repairing
Signal lamp	gnal lamp Half a year Check whether the signal lamp is burned out, whether it is fixed		Maintenance
tightly or not, and whether it is in a normal state.		and	
			repairing
Components	omponents Half a year Check whether components of the electric circuit have		1 8
_		discoloration, deformation and other phenomena, whether the	Maintenance
		fixation is loose, and whether the connection of the components	and
		is burned out. If any abnormality is found, parts shall be replaced	repairing
		in a timely manner.	repuiling
Charging			
connector			Cleaning
connector		oxidized and discolored or obviously worn and deformed,	and
		whether any foreign body has entered the hole on the head of the	repairing
		connector, and whether the charging connector cable is damaged.	repairing
Power	Half a year	Check that the power module is normal and there is a trouble-free	Maintenance
module	fian a year	display on the module screen.	
mouule	aisplay on the module screen.		and repairing
II	IIalf		
Human	Half a year		
machine		whether the display is normal, check whether it can operate	and
interface		normally.	repairing

Emergency	Half a year	Press the emergency stop button to check whether the emergency	Maintenance
stop function	5	stop button is working normally, and reset the emergency stop	and
1		button after normal check.	repairing
Equipment	Half a year	Check whether the ground wire of the equipment housing is loose	Maintenance
grounding		or detached.	and
			repairing
System	Half a year	Check whether the grounding cable inside the cabinet is loose	Maintenance
grounding		and fall off, whether the grounding sign is complete and obvious,	and
		and whether there is any loss and damage.	repairing
Slot	Every year	Check whether the slot is fixed firmly, whether the cover plate is	Maintenance
		complete and tight.	and
			repairing
Breaker	Monthly	Press the TEST button of the circuit breaker to see whether the	Maintenance
		circuit breaker can trip properly.	and
			repairing
Electric cable	Every year	Check whether the cable and switch are connected closely,	Repairing
	whether the grounding is reliable, whether the power cable is		and
		blackened, deformed or damaged, and whether the sealing	replacement
		measures at the incoming cable of the cabinet are intact.	of cables
Force	Immediately	In case of flood, earthquake, impact, switch trip and other events,	Maintenance
majeure		the whole machine shall be checked immediately.	and
factor			repairing

3 Replacement of common devices

NOTE: To replace devices, do not operate when the charger is on!

1. Electric meter

Tools required: Screwdriver

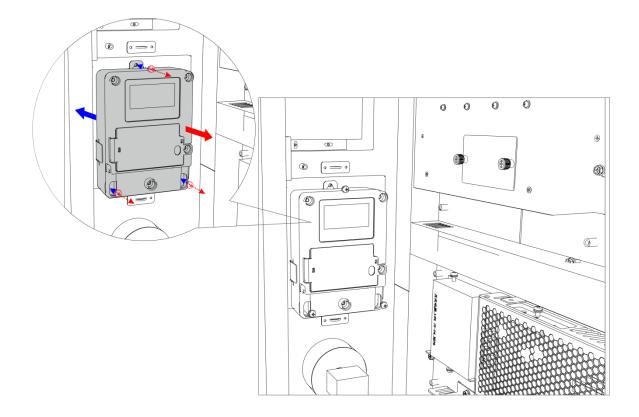
Replacement step: ① Screw off the screw on the protective cover at the lower end of the electric meter, then open the protective cover and remove the connecting cable of

the electric meter;

② Remove the fixing screws at both ends of the connection area of the electric meter and the screws at the upper end of the electric meter. And

remove the electric meter;

③ Replace with a new meter in an opposite sequence of disassembling the meter.



2. Main circuit breaker

Tools required: Hex wrench, screwdriver and socket wrench.

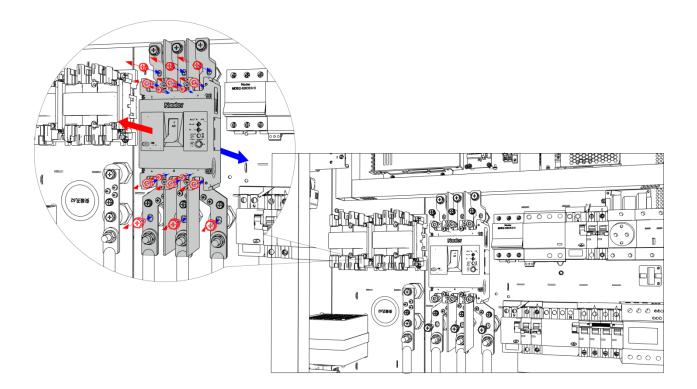
Replacement step: ① Remove the screws in the fixed bus bar of the circuit breaker by using a

hex wrench;

2 Remove the input and output bus bar with a socket wrench;

③ Remove the main circuit breaker by removing the fixing screw at the upper and lower ends of the main circuit breaker with a screwdriver;

④ Replace with a new main circuit breaker in an opposite sequence of disassembling it.

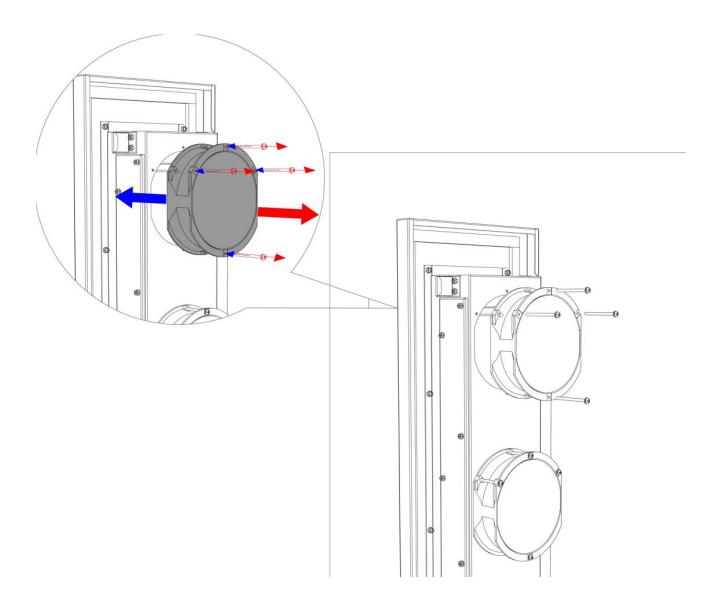


3. Cooling fan

Tools required: screwdriver

Replacement step: ① Separate the connecting terminals of the cooling fan cable;

- ② Use a screwdriver to remove the four fixing screws of the fan. And then the fan can be removed;
- ③ Replace with a new cooling fan in an opposite sequence of disassembling it

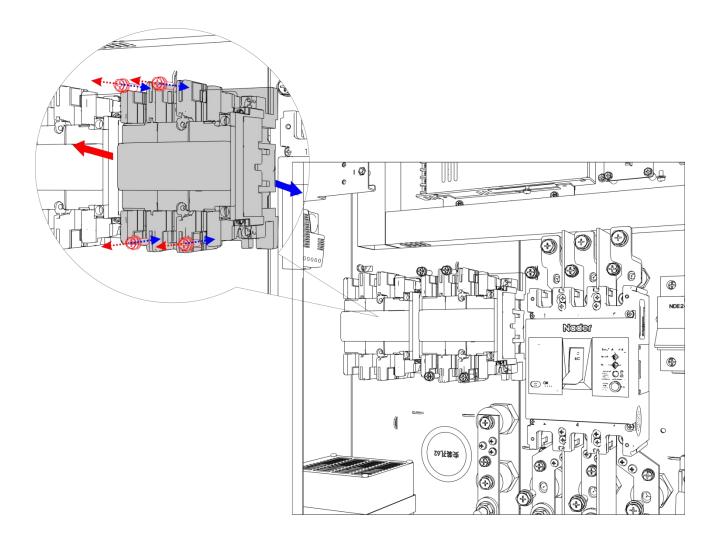


4. AC contactor

Tools required: Screwdriver

Replacement step: ① Use a screwdriver to loosen the screws of the upper and lower cable terminals inside the AC contactor;

- ② Use a screwdriver to remove the upper and lower fixing screws of the AC contactor, the AC contactor can be removed;
- ③ Replace with a new AC contactor in an opposite sequence of disassembling it.

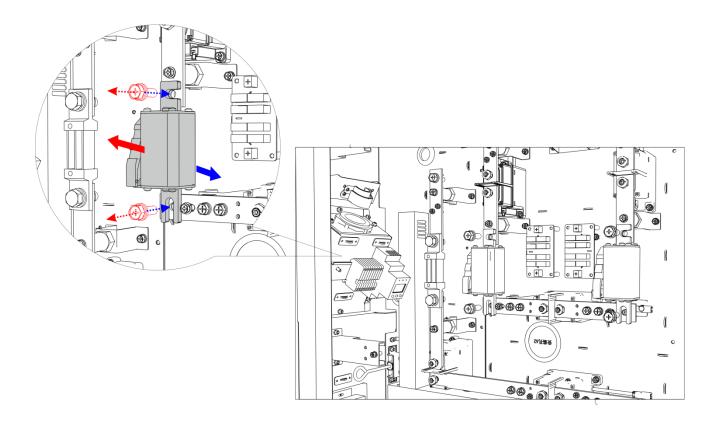


5. Fuse

Tools required: Screwdriver

Replacement step: ① Remove the connecting cable of the fuse;

- ② Remove the fixing screws at the upper and lower ends of the fuse, the fuse can be removed;
- ③ Replace with a fuse in an opposite sequence of disassembling it.

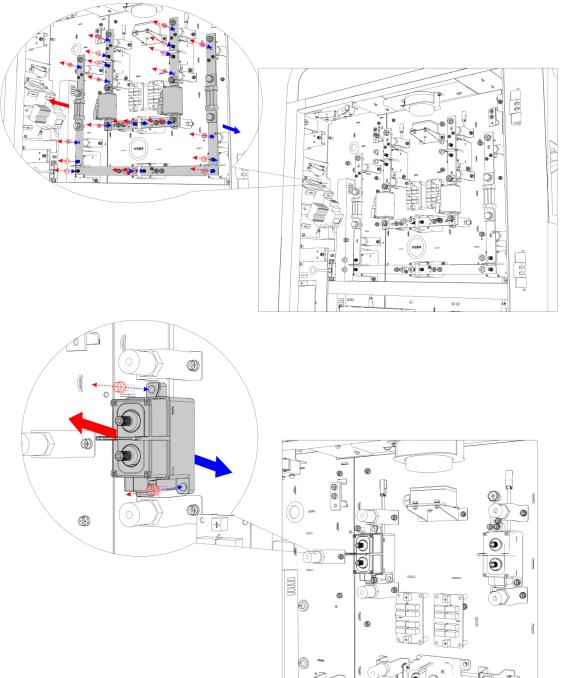


6. DC contactor

Tools required: Screwdriver and socket wrench

Replacement step: ① Use a socket wrench to remove the bus bar on the DC contactor;

- 2 Remove the white signal wire terminal on the side of the DC contactor;
- ③ Use the screwdriver to remove the fixing screw in the upper right corner and lower left corner of the DC contactor. And then the DC contactor can be removed;
- ④ Replace with a new DC contactor in an opposite sequence of disassembling it.

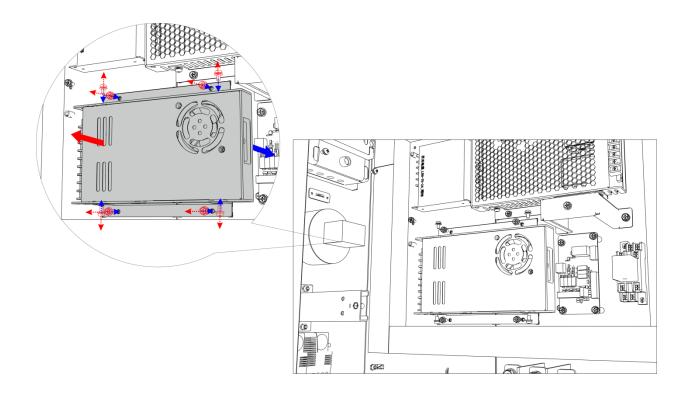


7. Auxiliary source

Tools required: Screwdriver

Replacement step: ① Remove the connection cable from the auxiliary source;

- ② Remove the fixing screws at the top and bottom of the auxiliary source, the auxiliary source can be removed;
- ③ Replace with a new auxiliary source in an opposite sequence of disassembling it.

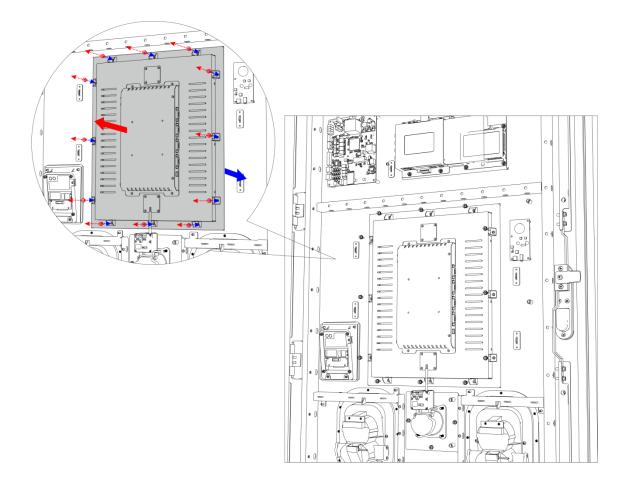


8. Display

Tools required: Screwdriver

Replacement step: ① Remove the connection cable from the display;

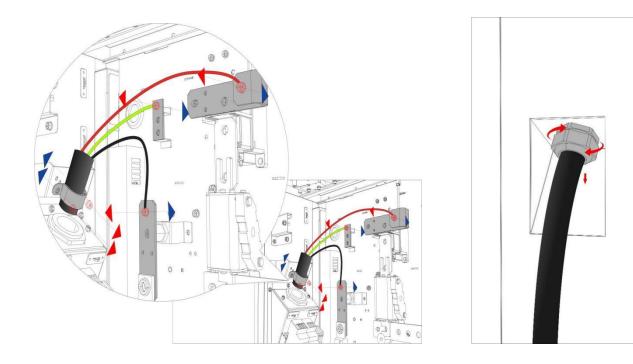
- ② Remove the fixing screws at the upper and lower ends of the display, the display can be removed;
- ③ Replace with a new display in an opposite sequence of disassembling it.



9. Connector cable

Tools required: Screwdrivers and wrenches

- Replacement step: ① Use a 1-shaped screwdriver to remove the signal connection cable from the connector;
 - ② Remove the connector positive and negative wire and copper row of fixed screws, remove the clamp fixed screws;
 - ③ Loosen the screw of the waterproof connector on the outside of the cabinet with an Allen wrench, then loosen the waterproof connector with the wrench and the connector cable can be removed;
 - Replace with a new connector cable in an opposite sequence of disassembling it.

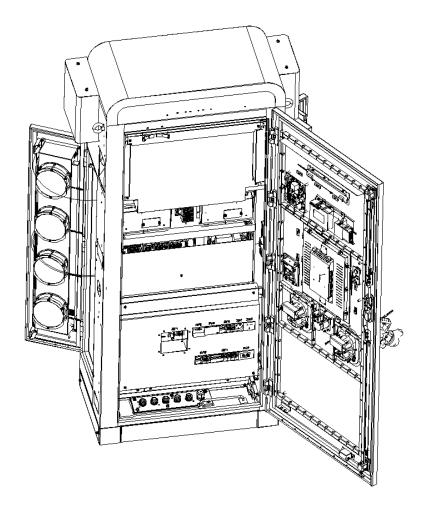


4 Guidance for replacement of dust screen

Tools required: screwdriver or electric tool and new dust screen

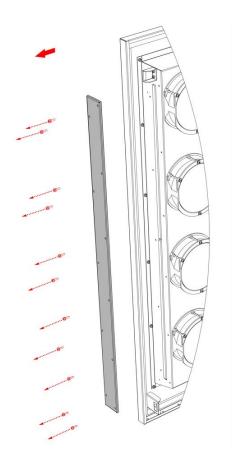
Replacement steps:

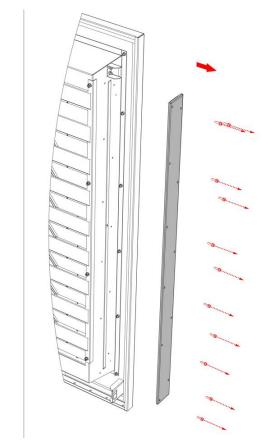
① Turn off the power supply, then open the left and right doors of the cabinet.

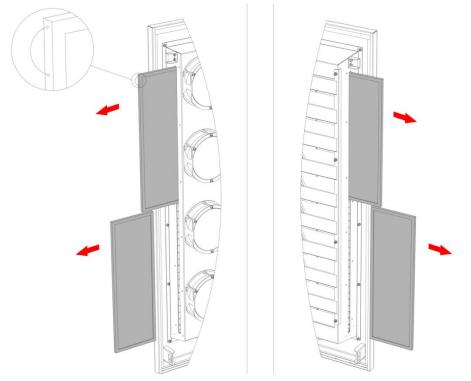


2 Remove the left and right cover plates and their installation screws (M4×16) with an electric screwdriver.

Note: Do not lose the cover plate and installation screw. They will be used in the installation later.



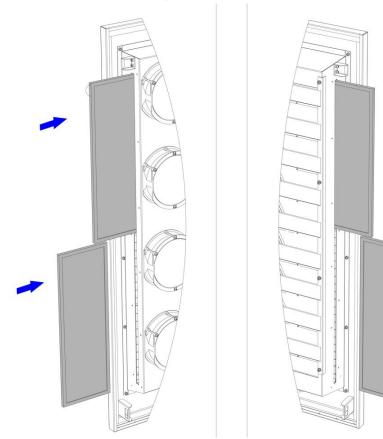




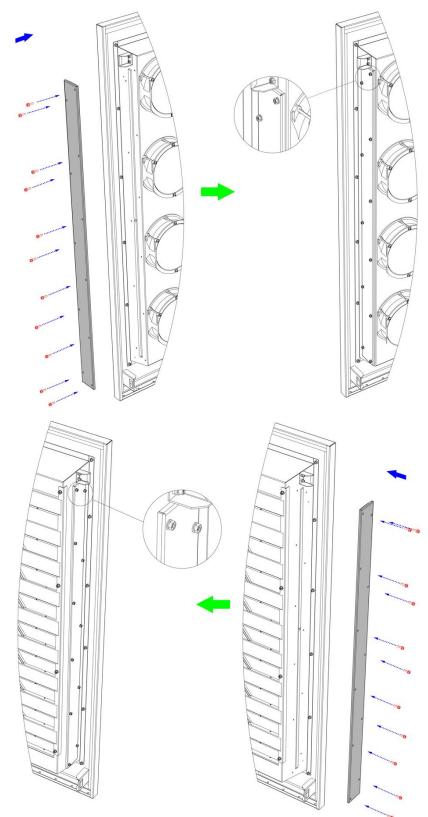
③ Draw out the old dust screen which will be scrapped;

Insert the new dust screen with the same technical parameters into the left and right-side door respectively;

Note: One end of the pull ring shall be kept outside for the next change.



Install the side cover plate and lock the screw (M4×16). The reference torque of screw tightening:
 16kgf. cm;



⑥ The dust screen is replaced.

5 Common troubleshooting

Error	Content of	Cause of failure	Method of treatment
code.	failure		
1000	Abnormal communication of control panel	 The connection of CAN bus between MCU and controller of charger is loose; Error of CCU address setting; The anti-interference ability of CAN bus is not good or the bus matching resistance has a problem. 	 Use a multimeter to check whether the CAN communication line between MCU and the charging controller is connected abnormally, whether the matching resistance is connected reliably, and whether the shield layer o the communication line is effectively grounded; Check CCU address, dial No. 4 for No. 1 CCU, and dial No. 3 for No. 2 CCU; Replacement test. Change if MCU is damaged;
56	Electric meter communication failure	 The connection between CCU and electric meter is loose The electric meter address, baud rate, check bit, stop bit and other settings have problems; Electric meter failure 	 Check whether the connection between CCU and electric meter is loose; Check whether the electric meter address, baud rate, check bit and stop bit are set properly; Replacement test. If it has a failure, the electric meter shall be replaced.
1	Action failure of emergency stop button	1. The emergency stop button of the charger is pressed emergency stop button in the normal state, and the button has not been restored since it was pressed.	 Turn the emergency stop button clockwise to return to normal; Replacement test. The damaged emergency stop button shall be replaced.
7	Lightning protector failure	1. The lightning protector is damaged;	1. Replacement test. The damaged lightning protector shall be replaced.
41	DC lightning protector failure	1. The lightning protector is damaged;	1. Replacement test. The damaged lightning protector shall be replaced.
32	Access control failure	 The door is not closed; The line of the micro- motion travel switch is not inserted or damaged; 	 Close and lock the door again; Check whether the line of the micro- motion trip switch is inserted properly and the spring status is normal;
	Off-line	 Check whether the router has a network or the signal of the station is weak; Check whether the MCU network setting is correct (local IP, subnet mask, gateway, pile number, 	 Check whether there is a network with a router directly connected to the laptop. Contact the local operator if not; Re-set the correct parameters if the MCU network settings are wrong; Contact the background for background state;

		domain name address);	
	domain name address);		
	3. The background is abnormal;		
		,	1. The auxiliary power supply is demaged
203Black screen11Over- temperature failure of charger		 Whether the power supply of MCU is lower than 12V; The power cord between the MCU and the display screen is loose; The display screen is damaged; 	 The auxiliary power supply is damaged or the connection is wrong. Check the wiring. If the wiring is correct, replace the auxiliary power supply; Tighten the power cord between the MCU and the display screen again; If it is damaged, replace the display screen;
		 There is dust accumulation on the dust screen at the outlet; The internal temperature of the charger is too high; 	 Remove the dust accumulation on the dust screen; Detect whether the fan at the air outlet has a failure and whether there is dust accumulation at the air inlet.
3 (A /A+B)	DC contactor failure	 The DC contactor is adhered; The DC contactor refuses to move or makes a 	1. Replace the DC contactor
4	Output fuse failure	false action; 1. The fuse is damaged;	1. Replace the fuse;
42/43	Incoming circuit breaker status failure/ Electric leakage failure of incoming circuit breaker	1. The electric leakage protection of the circuit breaker trips;	1. Check whether the electric leakage current of the charger exceeds the electric leakage protection threshold of the circuit breaker. If so, contact the manufacturer.
15	Input overvoltage failure	 The grid voltage fluctuates and the input voltage exceeds the protection threshold of input voltage of the charger; Sampling error of charger. 	 Use a multimeter to measure whether the input three-phase voltage exceeds the protection threshold of input voltage of the charger. If so, contact the local power grid or temporarily raise the input voltage protection threshold of the charger; Contact the manufacturer for handling.
16	Input undervoltage failure	 The grid voltage fluctuates and the input voltage is lower than the input voltage protection threshold of the charger. Sampling error of the charger. 	 Use a multimeter to measure whether the input three-phase voltage is lower than the protection threshold of input voltage of the charger. If so, contact the local power grid or temporarily reduce the input voltage protection threshold of the charger. Contact the manufacturer for handling.

6 Emergency unlock

To our customers:

Emergency Manual

for Quick Charger Connector (One-push type) for EV

(How to detach the connector when it cannot be removed)

1. Introduction

This manual shows how to detach the connector when it cannot be removed under some abnormal situation.

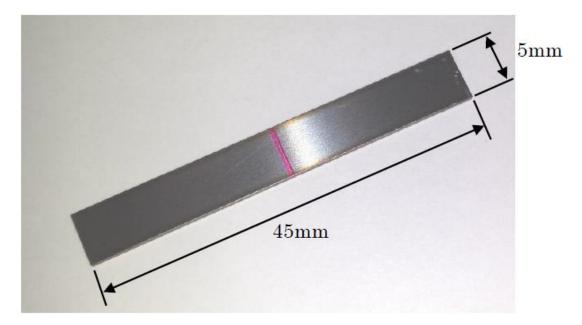
It may be caused by malfunction of electric lock ,and in order to detach the connector you need to release the electric lock using the tool below.

2. Caution

Make sure to "TURN OFF POWER" before using the tool.

Please take care not to damage your car.

<u>3. Tool</u>

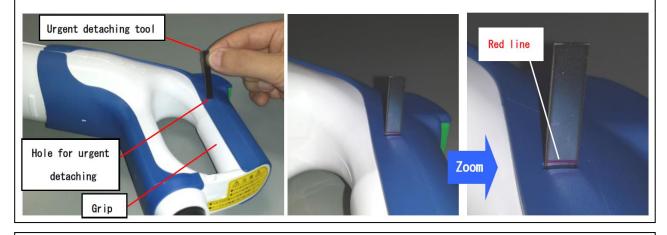


The picture of urgent detaching tool

4. Procedure

(1) Insert the urgent detaching tool in the hole for urgent detaching at the side of connector grip.

(2) Make the RED LINE on the tool align with the surface of the grip.(See the picture)



(3) Then, push to lean the tool to upper side of connector. (See the yellow arrow in the picture)

(4) Then, remove the tool, push release button and pull out the connector.



